



List of Machine Part A (Variable Speed)

Part No.	Description	Part No.	Description	Part No.	Description
VS-1	Belt Housing	VS-42 / FVS-42	Spindle Pulley Bear. Slide Housing	VS-79 / FVS-79	Bearing Spacer Big
VS-1-1 / FVS-1-1	Drawbar M12 / M16	VS-43 / FVS-43	Bearing 6010 / 6012	VS-80 / FVS-80	Snap Ring 62 / 72
VS-1-2 / FVS-1-2	Washer	VS-44 / FVS-44	Adjustable Driven Varidisc	VS-81 / FVS-81	Lock Washer
VS-1-4 / FVS-1-4	Circular Speed Plate	VS-45 / FVS-45	Stationary Driven Varidisc	VS-82 / FVS-82	Gear Housing
VS-1-5 / FVS-1-5	High-Low Speed Plate	VS-47	Brake Assembly	VS-82-1	High-Low Label
VS-1-6 / FVS-1-6	Brake Label	VS-48	Washer	VS-83	Socket Cap Screw M8x25
VS-2	Stationary Motor Varidisc	VS-48-1	Half-Circle S. Cap Screw M6x20	VS-84	Spring
VS-2-1	Socket Set Screw M8x6	VS-49	Brake Spring	VS-85	Stud 7/16"
VS-3	Adjust. Motor Varidisc Assembly	VS-49-1	Cross Cap Screw M3x8	VS-87 / FVS-87	Clutch Gear Shaft
VS-4 / FVS-4	Belt 38-28 / 38-30	VS-50 / FVS-50	Belt Housing Base	VS-89	High-Low Detent Block
VS-8	Spring for Varidisc Motor	VS-50-1 / FVS-50-1	Belt Housing Base Nut	VS-90	Pin
VS-9	Spring Collar	VS-50-2	Socket Cap Screw M6x6	VS-91	Spring
VS-9-1	Snap Ring 28	VS-51	Socket Cap Screw M8x25	VS-92	High-Low Shift Block
VS-11	Motor Pulley Cover	VS-52	Brake Lock Bushing	VS-92-1	Socket Cap Screw M5x16
VS-11-1	Bearing 6204	VS-53	Brake Lock Shaft	VS-92-2	Socket Cap Screw M5x12
VS-12	Socket Cap Screw M5x16	VS-53-1	Snap Ring 12	VS-92-3	Roll Dowel Pin 3x18
VS-13 / FVS-13	Top Bearing Cap	VS-54	Brake Handle Block	VS-94	High-Low Shift Crank
VS-14	Socket Cap Screw M6x20	VS-54-1	Socket Cap Screw M5x10	VS-94-1	Plastic Ball 1/4"
VS-15 / FVS-15	Bearing 6007 / 6009	VS-55	Socket Cap Screw M6x20	VS-95	Jam Nut
VS-16	Speed Change Housing	VS-56	Brake Handle	VS-96	Hex Cap Nut 3/8"
VS-16-1	Half-Circle S. Cap Screw M5x8	VS-56-1	Socket Nut M10	VS-97 / FVS-97	Snap Ring 40 / 50
VS-17	Socket Cap Screw M6x35	VS-57	Plastic Ball	FVS-97-1	Snap Ring 60
VS-19	Bushing	VS-58	Turning Block Shaft	VS-98 / FVS-98	Washer
VS-21	Worm Gear	VS-59	Brake Block	VS-100 / FVS-100	Timing Pulley Clutch Snap Ring
VS-22	Speed Change Spur Gear	VS-60	Snap Ring 8	VS-101	Ventilator
VS-24	Bushing	VS-61	Hex Cap Nut 5/8"	VS-101-1	Half-Circle S. Cap Screw M5x8
VS-25	Speed Change Shaft	VS-62 / FVS-62	Timing Belt Pulley - step / round	VS-102	Set Bolt
VS-26	Roll Dowel Pin 3x12	VS-63 / FVS-63	Timing Belt 225L / RRP-560-8M	FVS-105	Washer
VS-27	Speed Change Handwheel	VS-64	Bull Gear Pinion Bearing Cap	VS-105-1 / FVS-105-1	Washer 40 / 50
VS-27-1	Handwheel Plate	VS-64-1	Socket Cap Screw M5x16	VS-108 / FVS-108	Motor 3HP / 5HP
VS-27-2	Socket Set Screw M6x6	VS-65	Bearing 6203	VS-108-1	Key
VS-28	Handle	VS-66	Pinion	VS-110	Socket Cap Screw 3/8"
VS-29	Speed Change Chain Drum	VS-66-1	Socket Cap Screw M8x6		
VS-30	Roll Dowel Pin 5x20	VS-67	Pinion Counter Shaft		
VS-30-1	Roll Dowel Pin 4x20	VS-68	Key		
VS-31	Roll Dowel Pin 3x25	VS-69	Key		
VS-32	Chain	VS-70 / FVS-70	Timing Pulley Clutch		
VS-33	Chain Clockwise Screw	VS-70-1 / FVS-70-1	Snap Ring 35 / 45		
VS-34	Nut	VS-71 / FVS-71	Key		
VS-35	Chain Counter-Clockwise Screw	VS-72	Key		
VS-36 / FVS-36	Balancing Plate	VS-73 / FVS-73	Splined Gear Hub		
VS-37	Pivot Sleeve	VS-74 / FVS-74	Spindle Bull Gear Assembly		
VS-38	Socket Cap Screw M5x20	VS-75 / FVS-75	Bull Gear Bearing Spacer		
VS-39	Balancing Plate Pivot Stud	VS-76 / FVS-76	Washer		
VS-40	Cotter Pin	VS-77 / FVS-77	Bearing 61908 / 61910		
VS-41	Washer	VS-78 / FVS-78	Bearing Spacer Small		

Note: VS is for R8 or NT30
FVS is for NT40